CONTINENTAL INDUSTRIES

The Ultimate Connection

INSTALLATION INSTRUCTIONS ADAPTER COUPLING

P/N 9942-00-0135-00

IMPORTANT

For use on:

Polyethylene (PE) gas pipe meeting the requirements of ASTM D 2513

Pressure Rating: Designed to meet or exceed pressure rating of PE pipe per 49 CFR Part 192 and ASTM D 2513

Operating Temperature: -20 to 140° F

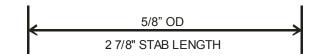
Material: Carbon Steel

THREADED END

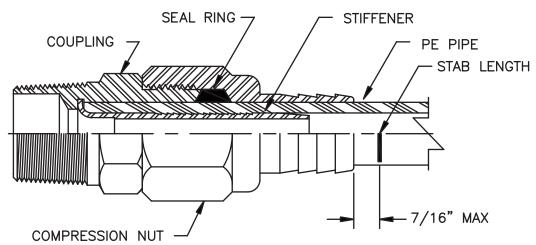
- 1. APPLY A GOOD GRADE OF THREAD SEALANT OR LUBRICANT TO THREADS.
- 2. TIGHTEN JOINT LEAK TIGHT.

PE COMPRESSION END

- 3. CUT PE PIPE ENDS SQUARE, DEBURR INSIDE AND OUTSIDE, CLEAN THOROUGHLY TO ASSURE THERE IS NO DIRT, GREASE, OIL, ETC. ON ASSEMBLY AREA OF PIPE.
- 4. MARK STAB LENGTH ON PE PIPE.



- 5. LOOSEN COMPRESSION NUT AND INSERT PE PIPE UNTIL IT BOTTOMS IN COUPLING.
- 6. TIGHTEN COMPRESSION NUT UNTIL IS SHOULDERS AGAINST THE COUPLING. LINE MARKED FOR STAB LENGTH SHOULD BE NO MORETHAN 7/16" FROM FACE OF NUT, IF NOT, REASSEMBLE.
- 7. TO ASSURE PROPER ASSEMBLY AND TO COMPLY WITH 49 CFR 192 SUBPART J—TEST REQUIREMENTS, THE JOINT SHALL BE LEAK TESTED.



ECN 2625 REV "E" 08/25/14



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